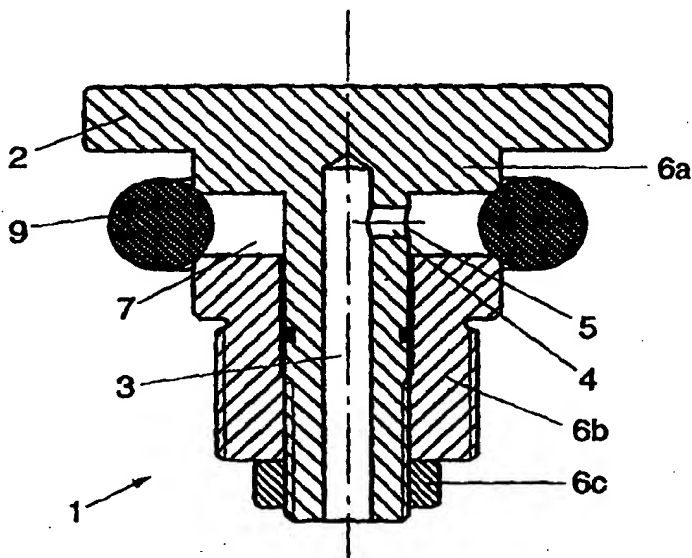


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ : F16K 15/14	A1	(11) International Publication Number: WO 00/19134 (43) International Publication Date: 6 April 2000 (06.04.00)
(21) International Application Number: PCT/NL99/00605 (22) International Filing Date: 29 September 1999 (29.09.99) (30) Priority Data: 1010223 30 September 1998 (30.09.98) NL (71) Applicant (for all designated States except US): SPIRO RE-SEARCH B.V. [NL/NL]; Churchillaan 52, NL-5705 BK Helmond (NL). (72) Inventor; and (75) Inventor/Applicant (for US only): ROFFELSEN, Franciscus [NL/NL]; Mauritslaan 7, NL-5707 CM Helmond (NL). (74) Agent: OTTEVANGERS, S., U.; Vereenigde Octrooibureaux, Nieuwe Parklaan 97, NL-2587 BN The Hague (NL).		(81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: NON-RETURN VALVE**(57) Abstract**

A non-return valve (1) comprising a valve member (2) having a circumferential face and a channel (3, 4) having a mouth on either side thereof, the mouth (5) at one end of the channel being sealable by a valve element in the form of an O-ring (9). Said one mouth of the channel is located in a groove (7) sealed by the valve element, which groove has circumferential edges provided on parts (6a, 6b) which, by a setting mechanism, are steplessly adjustable and fixable relative to each other.



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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/NL 99/00605

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 1450671 A	27-03-1969	NONE	
DE 201161 C		NONE	
DE 167151 C		NONE	
US 3451422 A	24-06-1969	NONE	
EP 0064427 A	10-11-1982	FR 2503892 A	15-10-1982
		BR 8202042 A	22-03-1983
		CA 1182426 A	12-02-1985
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Title: Non-return valve

The invention relates to a non-return valve comprising a valve member having a circumferential face and a channel with a mouth on either side, the mouth at one end of the channel being sealable by a valve element capable of

5 releasing said one mouth at a predetermined pressure in the channel higher than an ambient pressure, which valve element comprises an O-ring manufactured from an elastic material, such as a rubber or a resilient plastic, and which one mouth

10 of the channel is located in a groove sealed by the valve element and having circumferential edges provided on parts which are adjustable and fixable relative to each other.

Such non-return valve is known from German patent specification 201161, wherein the desired blow-off pressure in the channel can be set through a suitable choice of

15 dimensions, design and material of the O-ring and the dimensions and design of the groove in which the sealing O-ring is located. In this known construction, the width of each groove is determined by three adapters that are locally accommodated in the groove with clamp action. For

20 retensioning the O-ring, the non-return valve must be disassembled, the adapters must be replaced by slightly shorter adapters and the non-return valve must subsequently be reassembled. Because of the amount of parts, this

25 operating procedure is not only expensive, labor-intensive and susceptible to failure, but also requires keeping in stock various adapters with a range of accurately determined lengths.

The object of the invention is to provide a non-return valve of the type described in the preamble, which valve can

30 be assembled from a smallest possible number of relatively simple parts which, accordingly, have a relatively low cost price. More in particular, one may in this respect think of its application for ventilation and blow-off purposes in central heating installations.

In accordance with the invention, these objects are achieved if the circumferential edges are steplessly settable by a setting mechanism so as to be displaceable and lockable relative to each other. Through these features, the changing
5 of the gap width can be realized without requiring disassembling the entire non-return valve. Furthermore, there is achieved the additional, particularly advantageous effect that the non-return valve can be set, adjusted and readjusted in a continuous, stepless manner. Hence, with the non-return
10 valve according to the invention, as far as blow-off pressure is concerned, an extremely accurate adjustment of the non-return valve can be realized and maintained in the course of time.

If, in accordance with a further preferred embodiment
15 of the invention, the setting mechanism comprises a screw connection whereby one circumferential edge is displaceable relative to the other circumferential edge, a precision adjustment of the setting and readjusting of the non-return valve can be realized in an extremely simple manner and with
20 a minimal amount of parts.

The teaching of the invention can be applied with particular advantage to a non-return valve having several parallel blow-off openings, as known from German patent specification 201161, wherein the groove is subdivided by
25 rings and adapters and wherein in the case of unequal adapters, not only the gap covered by the O-ring can vary in width, but the gaps can differ in width relative to each other as well. If, in accordance with a further embodiment of the invention, at least one further ring is provided in the
30 groove so as to be freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps which are all shut off by an O-ring, the problems have been overcome in an effective manner. As a ring can slide freely in axial direction, the O-rings will provide for a correct
35 mutual width distribution of the gaps thus formed, also if in

a settable non-return valve one groove wall is displaced relative to the other for performing a fine-adjustment.

In accordance with a further embodiment of the invention, each further ring may be an O-ring, in which case
5 it is preferred that an O-ring that forms a further ring have a greater diameter than an O-ring that forms a valve element. In this embodiment, the further rings need not be manufactured separately, as they are standardly commercially available articles.

10 From a viewpoint of safety, more in particular for protecting the O-ring against damage caused by carelessness or inattention, it may now be provided that at a distance around the O-ring, a screening cap connected to the valve member is arranged, whose interior is in open communication
15 with the environment.

In accordance with a further embodiment of the invention, a valve acting in two directions can be obtained, if between the mouths on either side of the channel a further
20 mouth is provided which, by means of a further O-ring, is sealable and communicates with a further channel, having a second mouth located outside the channel.

Hereinafter, the non-return valve according to the invention will be further discussed and explained, exclusively by way of example, with reference to embodiments
25 shown in the accompanying drawings. In these drawings:

Fig. 1 shows, in cross section, a settable non-return valve;

Fig. 2 shows, half in elevation and half in cross section, a non-return valve having a blow-off passage which
30 is enlarged relative to the embodiment of Fig. 1;

Fig. 3 shows, in cross section, a non-return valve operating in two directions;

Fig. 4 shows, in cross section, a non-return valve having a blow-off passage which is further enlarged relative
35 to the embodiment of Fig. 2; and

Fig. 5 shows, in cross section, a variant of the non-return valve of Fig. 4.

Fig. 1 shows a non-return valve 1 comprising a valve member 2 having a central channel 3 and a transverse channel 4. The valve member 2 comprises a flange 6a which forms one wall of an annular groove 7 into which the transverse channel 4 opens, at mouth 5, and which is shut off by an O-ring 9. The other wall of the groove 7 is formed by a nut part 6b screwed onto the valve member 2. Thus, the width of the groove 7 and, accordingly, the pre-tension in the O-ring 9 is settable, which O-ring, when the groove 7 is set smaller, is pressed further outwards and can hence be subjected to a higher pre-tension and the other way round. In this manner, the pressure at which the non-return valve 1 blows off can be adjusted and re-adjusted extremely accurately. A lock nut 6c provides for the fixing of the set position of the nut part 6b.

The non-return valve 1 is intended to cause the fluid pressure that prevails in a space enclosed by walls, which space is not shown in the drawing, not to rise above a predetermined value. To that end, by means of, for instance, an external screw thread on the nut part 6b, the non-return valve 1 is fixed in a wall of said enclosed space in such a manner that the end of the channel 3 opens freely into said space, as a result of which the fluid pressure in that space also prevails in the channel 3 and, accordingly, in the transverse channel 4 and, via the mouth 5, in the groove 7. That fluid pressure will thus also attempt to press the O-ring 9 away in outward direction, through extension. When the fluid pressure increases, this will at a given moment cause the O-ring to be released from at least a part of the edges of the groove 7, enabling fluid to escape to the environment until the pressure has been reduced to such extent that the resilience of the O-ring 9 gains the upper hand and the O-ring 9 will again sealingly abut against the edges of the groove 7 by its entire circumference.

Fig. 2 shows, partially in section and partially in elevation, a non-return valve 11 comprising a cylindrical valve member 12 having a central channel 13, ending before the end of the valve member 12. Provided in the wall of the valve member 12 are bores 14 which break through the wall at two levels and which end in a mouth 15 communicating with a groove 17 whose outer top edges form a nest for in each case an O-ring 19. The two grooves 17 are bounded by on the one hand a radial face of a collar 18 on the valve member 12 and on the other a radial face of a nut 16 screwed onto the valve member 12. Thus, the width of the grooves can be varied for adjusting and fine-adjusting the blow-off pressure.

The operation of this non-return valve 11 is substantially identical to that of Fig. 1. Through the use of several transverse channels 14 at several levels, the blow-off passage of the non-return valve 11 has been enlarged considerably compared with that of Fig. 1.

Fig. 3 shows a double-acting non-return valve 21 comprising a cylindrical valve member 22 and a cylindrical valve member 32.

The valve member 22 is provided with a central channel 23 into which, at one end, a stop 26 provided with a transverse channel 24 has been screwed. The stop 26 has been screwed into the central channel 23 so far that a groove 27 remains, which is shut off by an O-ring 29 resiliently engaging the valve member 22 and the stop 26. This part of the double-acting non-return valve 21 is operable and settable in the same manner as the non-return valve 1 as discussed with reference to Fig. 1.

The valve member 32 is provided with a central channel 33 having a closure at one end thereof, provided with a bore in which the valve member 22 is sealingly secured such that the O-ring 29 is located in the channel 33. Between the O-ring 29 and the closure of the channel 33, transverse channels 34 are provided in the walls of the valve member 32, which channels open into a circumferential recess 37 for

accommodating an O-ring 39 sealing the transverse channels 34. Further, a screening cap 40 for the O-ring 39 is secured on the valve member 32, which screening cap 40 is provided with a radially outwardly extending flange 40a for securing
5 the double-acting non-return valve 21 in a wall of an enclosed space.

During assembly of the non-return valve 21 in said wall, it may for instance be arranged that the open end of the valve member 32 is in open communication with the space
10 whose pressure, prevailing therein, is to be controlled. If that pressure becomes too high, the O-ring 39 recedes until the pressure has regained the desired maximum value, to be set through the choice of the O-ring 39. However, the pressure in said space may also become too low. In that case,
15 the O-ring 29 recedes and fluid is allowed to flow in, until the desired minimum pressure, to be set through the choice of the O-ring 29, prevails in the space. If said enclosed space contains liquid as well as gas, and if the operation of raising the pressure of the enclosed space, for instance in
20 an hot-water system, is to be effected by replenishing liquid, this can be realized by sealingly connecting the open end of the valve member 22 to a stock of liquid for supplementing the quantity of liquid in said space.

Fig. 4 shows a multiple non-return valve 51 of the
25 type as shown in Fig. 2. The non-return valve 51 comprises a valve member 52 having a central channel 53 and a number of transverse channels 54. The valve member 52 further comprises a step 56, staggered flange-wise relative to a part 52a of the valve member in which the transverse channels 54 are
30 located. Provided around that part 52a are two metal rings 61 whose outer diameter equals that of the step 56 and whose inner diameter is greater than the outer diameter of the part 52a, so that the rings 61 surround the part 52a with ample play. To facilitate centering the rings 61 relative to the
35 part 52a, each ring 61 is locally provided with centering projections 62. Further, a sleeve 63 is slidably arranged on

the closed end of the part 52a, which sleeve is connected to the part 52a by means of a bolt 64. The sleeve 63 has an outer diameter equal to that of the rings 61 and the step 56 and an inner diameter which slides over the outer
5 circumferential face of the part 52a with a sliding fit, while between the inner circumferential face of the sleeve 63 and the outer circumferential face of the part 52a, a seal 65 is located which allows sliding movement. The rings 61 do not only surround the part 52a with radial play, but are also
10 located with axial play between the sleeve 63 and the step 56. The gaps 66 thus formed between the step 56 and a ring 61, between two rings 61, and between one ring 61 and the sleeve 63 are in each case sealed by an O-ring 59. As the rings 61 can slide freely over the part 52a in axial
15 direction, the three gaps 66 will all automatically obtain the same width dimension. The width dimension of the gaps 66, and hence the blow-off pressure, can be accurately controlled through rotation of the bolt 64. Finally, the valve member 52 further comprises a collar 52b provided with external screw
20 thread to enable mounting a screening cap 60.

It is further observed that, if so desired, the centering projections 62 can be omitted, because the O-rings 59 will not only provide for an adjustment in axial direction, but also in radial direction. Further, the rings
25 61 can also be manufactured from a material other than metal, for instance from rubber or another elastic material. Thus, in the non-return valve 71 according to Fig. 5, the rings 61 have been replaced by O-rings 78. The non-return valve 71 further comprises a valve member 72 having a central channel
30 73 which, at one end, is shut off by a flange part 76 provided with a seat groove 76a for an O-ring 78. Screwed onto the valve member 72 is a nut 77 likewise provided with a seat groove 77a for accommodating an O-ring 78. Between the O-rings 78 supported in the seat grooves 76a and 77a, there
35 are further located, with play, two further O-rings 78, while an O-ring 79 of a smaller diameter than the O-rings 78 is in

each case sealingly provided between every two O-rings 78. The O-rings 78 and 79 located between the two outer O-rings 78 are all spaced from the outer circumferential face of the valve member 72, so as to seal a groove 75 formed between
5 that outer circumferential face, the flange part 76 and the nut 77. The groove 75 communicates with the central channel 73 via a transverse channel 74. The blow-off pressure of the non-return valve 71 can be set, in the manner as described hereinabove, through rotation of the nut 77, which can be
10 fixed in the desired position by a lock nut 80. To protect the O-rings 78 and 79, a screening cap 81 is present, secured on the flange part 76 by means of a screw 82.

It is readily understood that within the framework of the invention as laid down in the appended claims, still many
15 modifications and variants are possible. For instance, for setting the valve, instead of a screw connection, a sliding, lockable connection or any other type of settable connection may be opted for. Further, for an O-ring, any suitable cross section other than circular may be opted for. The same
20 applies to the cylindrical valve members. In addition, a screening cap may also be designed to shut off in perforated form, so that the O-ring is no longer accessible. If the fluid to be blown off must not end up in the environment, the screening cap may be connected to a discharge conduit.

Claims

1. A non-return valve comprising a valve member having a circumferential face and a channel with a mouth on either side, the mouth at one end of the channel being sealable by a valve element capable of releasing said one mouth at a predetermined pressure in the channel higher than an ambient pressure, said valve element comprising an O-ring manufactured from an elastic material, such as a rubber or a resilient plastic, and said one mouth of the channel being located in a groove sealed by the valve element and having circumferential edges provided on parts which are adjustable and fixable relative to each other, **characterized in that** the circumferential edges are steplessly settable by a setting mechanism so as to be displaceable and lockable relative to each other.
2. A non-return valve according to claim 1, characterized in that the setting mechanism comprises a screw connection whereby one circumferential edge is displaceable relative to the other circumferential edge.
3. A non-return valve according to claim 1 or 2, characterized in that at least one further ring is provided in the groove, freely displaceable relative to the groove walls, so that the groove is subdivided into several gaps all shut off by an O-ring.
4. A non-return valve according to claim 3, characterized in that each further ring is an O-ring.
5. A non-return valve according to claim 4, characterized in that an O-ring that forms a further ring has a greater diameter than an O-ring that forms a valve element.
6. A non-return valve according to any one of the preceding claims, characterized in that a screening cap connected to the valve member is provided at a distance around the O-ring, the interior of said screening cap being in open communication with the environment.

7. A non-return valve according to any one of the preceding claims, characterized in that between the mouths on either side of the channel, a further mouth is provided which is sealable by means of a further O-ring and communicates
- 5 with a further channel having a second mouth which is located outside the channel.

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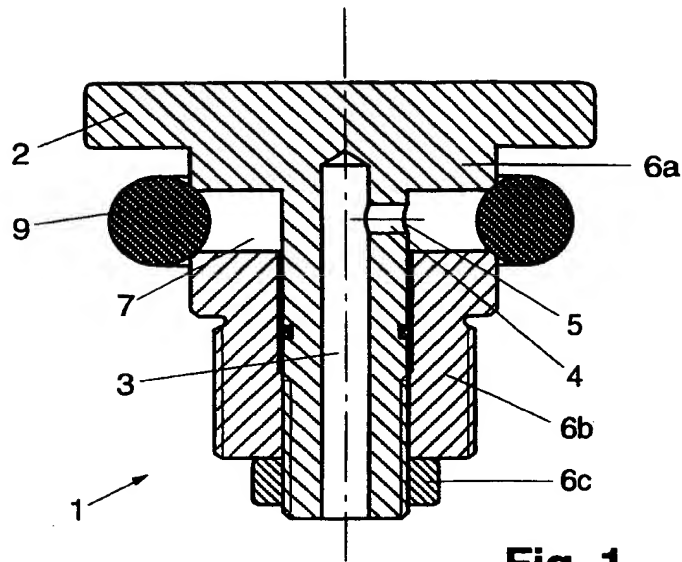


Fig. 1

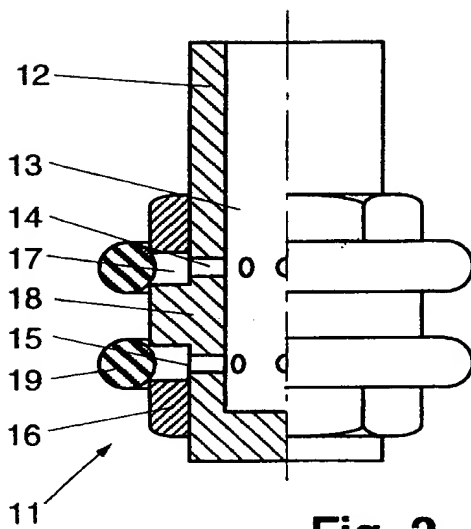


Fig. 2

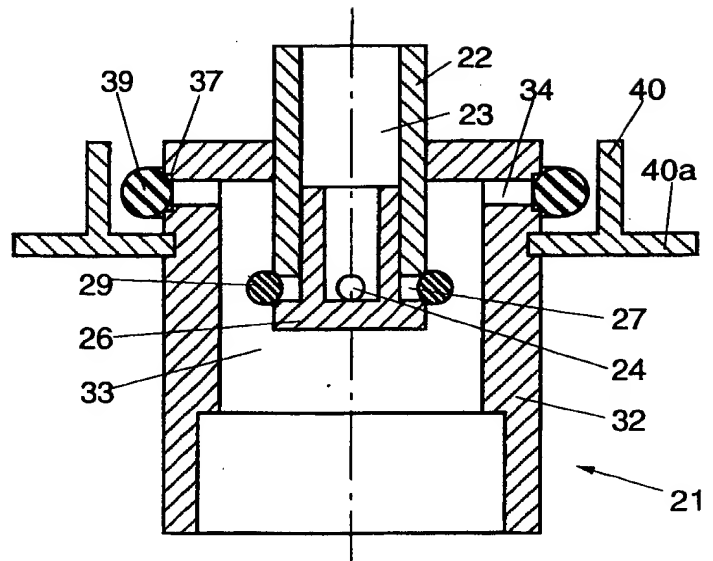
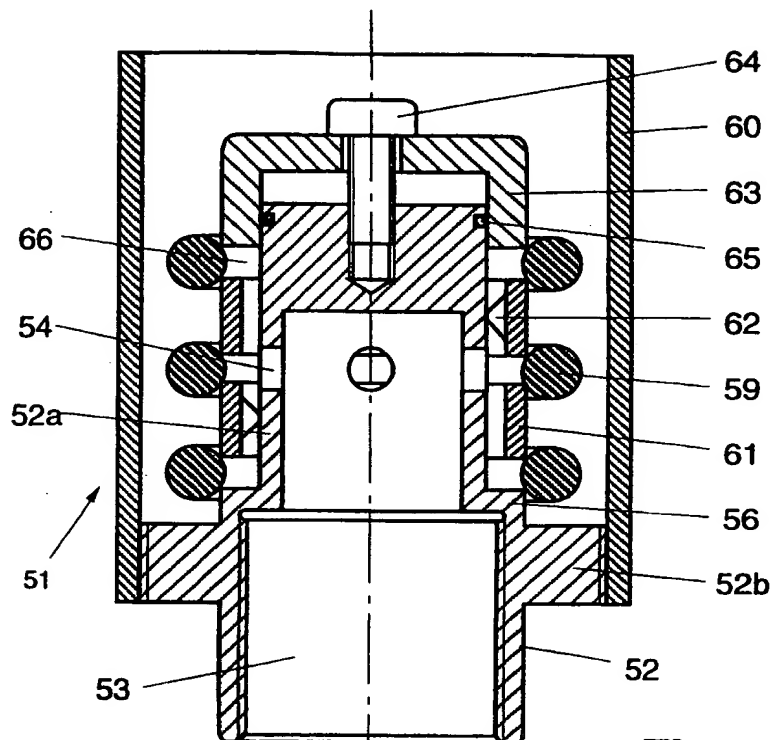
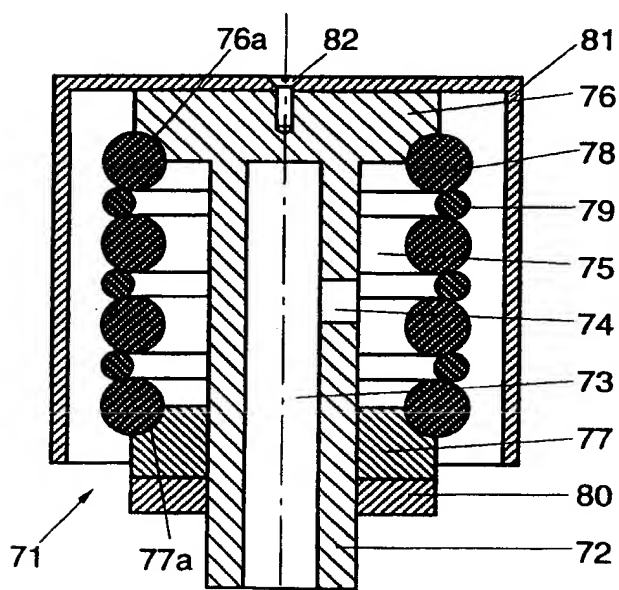


Fig. 3

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**Fig. 4****Fig. 5**

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CO2 Rec'd PCT/PTO

16 FEB 2001

Int. l. Application No

PCT/NL 99/00605

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A

EP 0 064 427 A (MECANISMES COMP IND DE)
 10 November 1982 (1982-11-10)
 page 3, line 29 -page 4, line 30; figures
 1-3

1,7

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference P10462PC00	FOR FURTHER ACTION		see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.
International application No. PCT/NL 99/ 00605	International filing date (day/month/year) 29/09/1999	(Earliest) Priority Date (day/month/year) 30/09/1998	
Applicant SPIRO RESEARCH B.V. et al.			

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 3 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

a. With regard to the **language**, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

b. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international search was carried out on the basis of the sequence listing :

☐ contained in the international application in written form.

☐ filed together with the international application in computer readable form.

☐ furnished subsequently to this Authority in written form.

☐ furnished subsequently to this Authority in computer readable form.

☐ the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

☐ the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ **Certain claims were found unsearchable** (See Box I).

3. ☐ **Unity of invention is lacking** (see Box II).

4. With regard to the **title**,

☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the **abstract**,

☒ the text is approved as submitted by the applicant.

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the **drawings** to be published with the abstract is Figure No.

☐ as suggested by the applicant.

☒ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

1
☐ None of the figures.

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INTERNATIONAL SEARCH REPORT

International Application No.

PCT/NL 99/00605

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 F16K15/14

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F16K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 14 50 671 A (WESTINGHOUSE BREMSSEN- UND APPARATEBAU GMBH) 27 March 1969 (1969-03-27) page 3; figures ---	1
A	DE 201 161 C (GEBR. KÖRTING AG) 10 August 1908 (1908-08-10) cited in the application the whole document ---	1, 3
A	DE 167 151 C (GEBR. KÖRTING AG) 20 January 1906 (1906-01-20) the whole document ---	1, 3, 6
A	US 3 451 422 A (CHORKEY WILLIAM J) 24 June 1969 (1969-06-24) column 3, line 6 - line 32; figure 4 --- -/--	1, 6

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
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- "&" document member of the same patent family

Date of the actual completion of the international search

10 January 2000

Date of mailing of the international search report

18/01/2000

Name and mailing address of the ISA

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INTERNATIONAL SEARCH REPORT

International Application No.

PCT/NL 99/00605

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 064 427 A (MECANISMES COMP IND DE) 10 November 1982 (1982-11-10) page 3, line 29 -page 4, line 30; figures 1-3 -----	1,7

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Information on patent family members

International Application No

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Patent document cited in search report		Publication date	Patent family member(s)	Publication date
DE 1450671	A	27-03-1969	NONE	
DE 201161	C		NONE	
DE 167151	C		NONE	
US 3451422	A	24-06-1969	NONE	
EP 0064427	A	10-11-1982	FR 2503892 A	15-10-1982
			BR 8202042 A	22-03-1983
			CA 1182426 A	12-02-1985
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